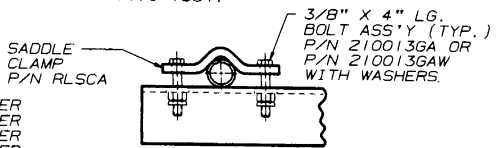


DETAIL 'B'
FABRICATION DRAWINGS
 (FOR SHOP USE ONLY)

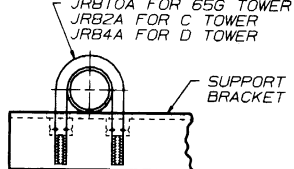
FOR BOTTOM SAFETY BRACKET SEE DRAWING C730517
 FOR SUPPORT BRACKETS SEE DRAWINGS BBB1091 & BBB1094
 FOR INTERMEDIATE BRACKET SEE DRAWING B741169
 FOR SAFETY CABLE POST SEE DRAWING B911108
 FOR STRANDVISE SLEEVE SEE DRAWING B911099

DESIGN NOTES:

1. ROHN-LOC CLAMP MUST BE USED WITH A 3/8" DIA. 1 X 7 STEEL SAFETY CABLE.
2. IN THE EVENT OF A FALL, INSPECT COMPLETE SAFETY CLIMB SYSTEM AND REPLACE ANY DAMAGED PARTS BEFORE REUSING.
3. ROHN-LOC SYSTEM MEETS OSHA 1910.27 AND ANSI A14.3-1984.



METHOD SHOWN DIRECTLY ABOVE TO BE USED FOR FASTENING SUPPORT BRACKETS ON MODELS 25, 45, 55, & J TOWERS



METHOD SHOWN DIRECTLY ABOVE TO BE USED FOR FASTENING SUPPORT BRACKETS ON MODELS 65, C & D TOWERS

NOTE:

- 4-FLAT WASHERS (P/N 250008G) FOR 3/8" BOLTS REQUIRED FOR ALL KY1537 BRACKETS.
- 4-FLAT WASHERS (P/N 250011G) FOR 1/2" BOLTS REQUIRED FOR ALL KY1538 BRACKETS.

P/N KY1536 FOR 25G TOWER
 P/N KY1537 FOR 45G TOWER
 P/N KY1538 FOR 65G TOWER
 P/N KY1539 FOR J TOWER
 P/N KY1538 FOR C TOWER
 P/N KY1540 FOR D TOWER
 (4-REQ'D PER INSTALLATION)

P/N KH4 INTERMEDIATE BRACKET

U-BOLT ASSY

3/8" DIA. 1 X 7 SAFETY CABLE P/N RLC

NOTE:
 SEE BOLT ASSY DWG. A790135

KY1535

1/2" PAL NUT P/N 230011

1/2" HEAVY HEX NUT P/N 230013

KY1536, KY1537, KY1538, KY1539 OR KY1540

1/2 X 1-3/4 BOLT 210019G

1" X 12" SPRING P/N 310018

WASHER P/N 250006

FOR ADJUSTMENT, INSERT SCREWDRIVER IN SLOT AND DEPRESS SPRING BY PRYING WASHER INSIDE OF STRANDVISE

RETAINER KNOB

STRANDVISE P/N 370049

P/N BCB1

DETAIL 'A'

NOTE: PAL NUTS PROVIDED FOR ALL BOLTS EXCEPT HAND GRIPS

REV	ADDED PART NUMBERS	JHD	LOC	HA
1	ADDED SPRING AT TOP & REDRAWN	4/17/91	WEB	WJU
2	REVISED SUPPORT BRACKETS	8/25/98	JHD	WJU
3	REVISED & ADDED DETAIL B	7/29/99	JHD	WJU
No. Revision Description		Date	Rev. By	App. By
THIS DRAWING IS THE PROPERTY OF ROHN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT OUR WRITTEN CONSENT.				
Scale:	NONE	By:	OH	Date:
Drawn:	OH	11/20/74		
Checked:	WJU	11/21/74		
App. Eng.:	CM	11/22/74		
App. Svr.:	JB	11/27/74		
Title:		ROHN-LOC INSTALLATION DETAILS FOR 25, 45, 55, 65, J, C, & D TOWERS		
Drawing No.:		C741162R4		