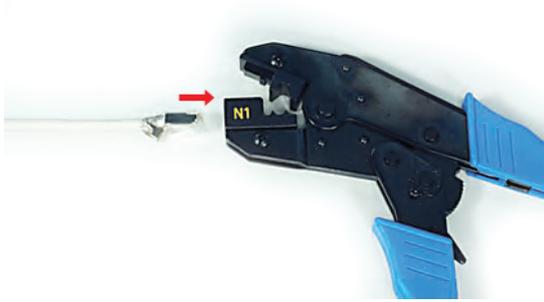


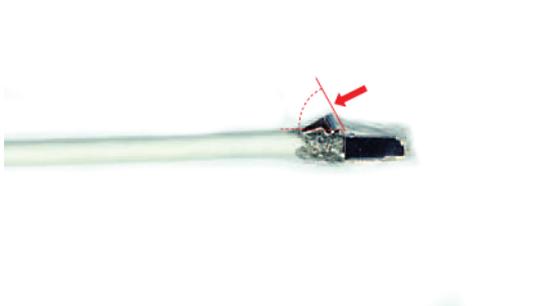
## TL1-4591 Crimp Tool Installation Instructions



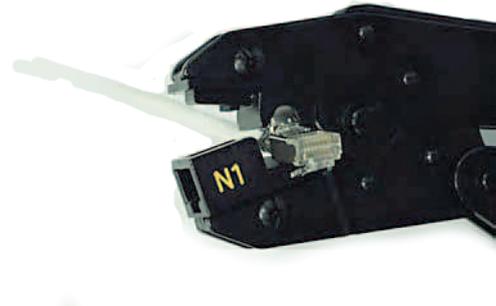
1. Put the plug into the crimp tool in the right position.



2. Squeeze the tool to push the contact blades into correct positions.



3. Push the metal strain relief down to hold the cable with foil screen or drain wire.



4. Place the metal strain relief at the right position.

**NOTE:** Step 3 to 5 are for the shielded plug with metal strain relief only.



5. Squeeze the tool again for holding the cable tightly and grounding.



6. Completion.